# **POLY FIRE**

## **Processing Recommendations:**



Universal needle ORGAN No. 75/11 SES recommended.

#### Bobbin thread:

Poly Fire should be used as bobbin thread.

- In order to ensure the flame retardant effect both on the inside of garments and on the outside, do not use any embroidery nonwoven.
- POLY FIRE loses its flame retardant effect neither through sewing and embroidering nor through wearing and washing.

#### Important:

Flame-retardent tests should be conducted only on completely finished, embroidered work pieces, i.e. both the base fabric and the embroidery thread must have undergone a flame retardent treatment in order to achieve an overall flame-retardent effect.

#### Care Instructions:

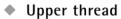






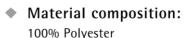


#### **Technical Information:**



- tested according to:
  - DIN EN ISO 14116:2015-11, section 6.1 Test according to EN ISO 15025:2017
  - index 1 before laundry
  - index 3 after laundry POLY FIRE is treated with a lubricant (avivage), ensuring better processing on the machine.

Explanation of the indices: With lubricant, the thread reaches index 1, washed after embroidery Index 3



♦ Size 40:

Nm 80/2; dtex 125\*2

Minimum order:

GUNOLD

1 Miniking Cone of 1.000 m



### Range of colours:

Discover the 27 colours marked with a red dot in the POLY 40 colour chart:

- interactive at www.gunold.de
- real thread colour card



**POLY FIRE is** ideal for sewing

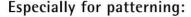
**OEKO-TEX**®

STANDARD 100

Tested for harmful substances.

**BXX 20718 TESTEX** 

< For better differentiation: POLY FIRE is wound onto red cones



the 27 most important colours on Miniking cones in a drawer box made of cardboard

Professional materials for high-quality embroidery results - tried and tested in the clothing, promotion and home textile industries. For more information visit our website www.gunold.de!





