

◆ Upper Threads



SULKY®

Embroidery Thread Made of 100% ENKA® Viscose



The Premium Thread with Colour Guarantee!

The quality of viscose threads can vary quite a lot. Made of 100% branded viscose, SULKY® has gained a top rank in the list of most acclaimed embroidery threads worldwide – thanks to its silky smooth shine and flawless, even colouring, not to forget its high non-fade properties and colour fastness: a SULKY® colour tone will keep its brilliance for years. This makes sampling and reordering an easy task while guaranteeing reliable results. And nature benefits too: the manufacturing process of SULKY® is extremely environmentally friendly and conserving natural resources!

GUNOLD®



Processing Recommendations:

- ◆ **Needle:**
Use standard needle ORGAN No. 75/11 SES. If necessary, use needle ORGAN 80 for strength 30.
- ◆ **Bobbin Thread:**
For best results, use BOBBY SYN 130 or BOBBY FIL 110L.



We're acting ecologically!

ENKA® viscose is a genuine natural product: Its raw material cellulose is extracted from sustainably-managed eco-friendly wood and refined to premium-grade viscose thread during further processing steps according to environmentally-friendly standards. It's bio-degradable!




Care Instructions:



Technical Information:

- ◆ **Upper thread for glamorous embroideries**
 - ◆ **Material:** 100% ENKA® viscose
 - ◆ **Strength 30:** Nm 50/2; dtex 200/2
 - ◆ **Strength 40:** Nm 75/2; dtex 133/2
 - ◆ **Colour range:** 390 colours, see colour chart SULKY®
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- ◆ **Special sample kits:**
 - Special sample kit for thread strength 40: all 335 plain colours on three wooden display stands.
 - 1 spool each of 27 most important colours.
 - 1 spool each of all ombré/multi-colour shades.
 - complete assortment of all 390 SULKY® colours in four fold-up slimline boxes – perfect for quick sampling.

- ◆ **With Oeko-Tex Certificate:** Tested for harmful substances. 
- ◆ **Make-up:**
 - Strength 40: Mini-king cones of 1000 m each
Cones of 5000 m each
 - Strength 30: Spools of 25 g each,
cones of 5000 m each
- ◆ **Dispatch and packing size:**
 - SULKY® 40: Carton with 10 mini-king cones
Carton with 10 cones
(available individually)
 - SULKY® 30: Carton with 10 spools
Carton with 10 cones
(Cones are also available individually)



Product Range – Upper Threads

SULKY®	Viscose thread made of 100% ENKA® viscose, with a silky smooth shine, available in more than 300 colours!
SILK	Luxurious silk embroidery thread made of 100% pure silk.
METY	Metal-coated yarn for glamorous, shiny effects.
GLITTER	Glittery foil yarn for shiny and metallic effects.
POLY 40	Extremely durable yarn made of 100% polyester, highly tear and rub resistant, plus colourfast to chlorine – ideal for working clothes and all heavily-strained items.
POLY 60	Finest yet durable embroidery thread made of 100% polyester, ideal for small scripts and intricate details, colourfast to chlorine – the right choice for company uniforms or work clothes that are subject to tough industrial conditions.
POLY FIRE	Flame-resistant polyester thread for workwear that is exposed to severe heat and fire.
COTTY	100% cotton – available in different strengths. Perfect for giving your projects the typical needlework touch!
FILAINE	Embroidery thread made of 100% acrylic, but with a higher degree of tear and rub resistance than wool embroidery threads. Looks like »handstitched«!
MONO	The »transparent« monofilament thread made of 100% polyester – for transparent embroideries and for attaching sequins and ribbons.
SOLAR	Colour-changing polyester yarn: The white yarn changes colour into one of 7 different tones available in natural or artificial UV light.
GLOWY	Thread made of 100% polyester that glows in the dark. The thread absorbs natural or artificial light making it fluorescent in the dark – the well-known disco effect!
FLUOR	Thread made of 100% polypropylen that absorbs natural or artificial light, with a yellow-green fluorescence in the dark.

Professional materials for high-quality embroidery results – tried and tested in the clothing, promotion and home textile industries. For more information visit our website www.gunold.de!

Distributed by:



ROTHENBORG ApS

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