

◆ Upper Threads

POLY 40

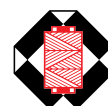
Polyester Embroidery Thread- Colourfast to Chlorine



Indestructible for Heavy-Duty Use!

POLY 40 is the extremely durable polyester thread for everything that is heavily strained. Incredibly tear-resistant and colourfast to chlorine, POLY 40 is the ideal solution for embroideries on work wear, jeans or caps- as these garments have to be washed at high temperatures or have to be bleached. And the vast selection of colours available leaves nothing to be desired!

GUNOLD[®]



POLY 40

Processing Recommendations:

- ◆ **Needle:**
Use standard ORGAN needle No.: 75/11 SES.
- ◆ **Bobbin Thread:**
For best results, use BOBBY SYN 130 or BOBBY FIL 110 L.

Care Instructions:



Technical Information:

- ◆ **Upper thread for durable embroideries**
- ◆ **Material:** 100% Polyester
- ◆ **Weight 40:** Nm 77/2; dtex 128/2
- ◆ **Colour range:**
See colour chart »POLY«.

- ◆ **Oeko-Tex Certificate:**
Tested for harmful substances



- ◆ **Special kits for sampling:**

- 1 spool each of all 300 colours, available in a handy assortment case.
- 1 spool each of the 27 most popular colours.

- ◆ **Make-up:**
Mini-king cones of 1000 m each
Cones of 5000 m each
- ◆ **Dispatch and Packing size:**
Box with 10 mini-king cones
Box with 10 cones
(available individually)



The vast POLY colour range also includes glowing neon shades.

Product Range – Upper Threads

SULKY®	Viscose thread made of 100% ENKA® viscose, with a silky smooth shine, available in more than 300 colours!
SILK	Luxurious silk embroidery thread made of 100% pure silk.
METY	Metal-coated yarn for glamorous, shiny effects.
GLITTER	Glittery foil yarn for shiny and metallic effects.
POLY 60	Finest yet durable embroidery thread made of 100% polyester, ideal for small scripts and intricate details, colourfast to chlorine- the right choice for company uniforms or work clothes that are subject to tough industrial conditions.
POLY FIRE	Flame-resistant polyester thread for workwear that is exposed to severe heat and fire.
COTTY	100% cotton – available in different strengths. Perfect for giving your projects the typical needlework touch!
FILAINE	Embroidery thread made of 100% acrylic, but with a higher degree of tear and rub resistance than wool embroidery threads. Looks like »handstitched«!
MONO	The »transparent« monofilament thread made of 100% polyester – for transparent embroideries and for attaching sequins and ribbons.
SOLAR	Colour-changing polyester yarn: The white yarn changes colour into one of 7 different tones available in natural or artificial UV light.
GLOWY	Thread made of 100% polyester that glows in the dark. The thread absorbs natural or artificial light making it fluorescent in the dark – the well-known disco effect!
FLUOR	Thread made of 100% polypropylen that absorbs natural or artificial light, with a yellow-green fluorescence in the dark.

Professional materials for high-quality embroidery results – tried and tested in the clothing, promotion and home textile industries. For more information visit our website www.gunold.de!

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